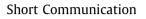
Materials and Design 60 (2014) 576-579

Contents lists available at ScienceDirect

Materials and Design

journal homepage: www.elsevier.com/locate/matdes



Correlation between glass transition temperature and melting temperature in metallic glasses



Materials & Design

C.R. Cao^a, D.W. Ding^a, D.Q. Zhao^a, E. Axinte^b, H.Y. Bai^a, W.H. Wang^{a,*}

^a Institute of Physics, Chinese Academy of Sciences, Beijing 100190, PR China

^b Gheorghe Asachi Technical University of Iasi, Faculty of Machine Manufacturing & Industrial Management, 700500 Iasi, Romania

ARTICLE INFO

Article history: Received 20 February 2014 Accepted 7 April 2014 Available online 24 April 2014

ABSTRACT

We report that the glass transition temperature (T_g) of a variety of metallic glasses (MGs) correlates with the eutectic or peritectic temperature of two main components corresponding stoichiometric proportion in their binary phase diagram. The correlation suggests that the T_g of MGs is mainly determined by their solvent of two base components, which have composition close to the eutectic and peritectic points in the binary phase diagram and the weakest link in amorphous structure. The results have implications for understanding the structure and glass transition in MGs and for predicting and designing metallic glasses with a desirable T_g .

© 2014 Elsevier Ltd. All rights reserved.

1. Introduction

In contrast to conventional metallic alloys, metallic glasses (MGs) are macroscopically isotropic and homogeneous, and microscopically liquid-like disordered structure containing short-range orders (SRO) and medium-range orders (MRO) [1,2]. The structure of the MGs is regarded to inherit from their liquid state. The SRO is modeled as the solute-centered clusters, and the MRO is the highly structured superclusters consisting of interconnected smaller clusters and the packing of the SRO [1–3]. The MRO have been found to closely correlate with the features and properties of MGs [1–5]. Ma et al. showed that the elastic moduli of some MGs inherit from their solvent components [6], and the elastic properties, the plasticity, some physical properties, and glass transition in some MGs are found to inherit from the base components [5]. The pressureinduced polyamorphism in lanthanide-based MGs related to the electronic structure of 4f electrons is also found to be inherited from its lanthanide-solvent constituent and the results suggest that the electrical properties of MGs might inherit from their base components as well [7]. On the other hand, Poisson's ratio, which is physical parameter for characterize the solid, is found to correlate with the viscous characteristic of its liquid [8], and the glass transition of MGs has the characteristics of melting [9–11]. This demonstrates that the glass transition in MGs might have the similar family traits [4] and could relate to the melting temperature of their base components which also correlates with the glass-forming ability in glass-forming alloys [12–19].

2. The theories

The studied bulk MGs samples exhibit a wide range of glass transition temperature, T_g , and significantly difference in physical and mechanical properties [3,8]. Both the elastic moduli C and the T_g of MGs show the similar "rule of mixtures" [11,20],

$$C^{-1} = \sum \left(f_i \cdot \frac{1}{C_i} \right),\tag{1}$$

$$T_g = 0.385 \sum f_i(T_m)_i,$$
 (2)

where C_i and $(T_m)_i$ is the modulus and melting temperature of constituent element i; f_i is the atomic percent of element i.

The T_g of various MGs has a close correlation with the elastic moduli [21]:

$$T_g = 2.5E, \tag{3}$$

$$T_g \propto MG,$$
 (4)

* Corresponding author. Tel.: +86 10 82649198. E-mail address: whw@iphy.ac.cn (W.H. Wang).



In this paper, the relationship between the glass transition temperature (T_g) and the temperature of the eutectic or peritectic point $[T_{m(AxBy)}]$ of two base components in their binary phase diagram in various MGs is investigated. It is found that the T_g shows a better linear relationship with the $T_{m(AxBy)}$ than that of the base element melting temperature in various MGs. The results confirm that there exist the weakest link and inhomogeneous structure in MGs, and close relationship among the glass transition, melting and microstructural characteristics in glass-forming alloys.

where *E* is the Young's modulus, *M* is the molar mass of MG, and *G* is the shear modulus. According to the Lindermann melting criterion, the melting temperature T_m of a solid is related to Debye temperature θ_D [22] which is closely related to the elastic modulus. In MGs, the relationship between T_g and θ_D is [9]

$$T_g = aM\theta_D^2,\tag{5}$$

here a is a constant. The MGs can also inherit the feature and the properties from the base component [2,3,5].

Based on previous research results (Eqs. (1)–(5)), it is expected that the MGs might inherit their glass transition temperature from their base components. According to Eq. (5), the T_g of base component correlates with its T_m . The data of T_g of various MG systems and the melting temperature $[T_{m(base)}]$ of their base components are then surveyed, and the data are listed in Table 1. Fig. 1 shows the T_g vs. $T_{m(base)}$ of various MGs listed in Table 1. One can see that the T_g and $T_{m(base)}$ do not show a clearly linear relationship, and this indicates that unlike the moduli inheritance the T_g and T_m of the base component in MGs have no clear correlation.

Based on the experiment data survey, it is reported that a linear relationship between the T_g and the absolute value of the mixing enthalpy ΔH^{chem} for MGs can be described as [23]:

$$T_{g} \approx T_{a} + k|\Delta H^{chem}| \tag{6}$$

where T_a and k are constants. To estimate the ΔH^{chem} of the multicomponent MGs, the binary eutectic compositions are often used as the starting points [18,24]. The two base elements in their binary

Table 1 The values of $T_{m(base)}$, $\langle T_m \rangle$, and $T_{m(A \times B y)}$ for a variety of metallic glasses.

Composition of MG	$T_{m(base)}(\mathbf{K})$	$\langle T_m \rangle$ (K)	$T_{m(AxBy)}(\mathbf{K})$
Au49Ag5.5Pd2.3Cu26.9Si16.3	1337	1405	636
Au ₅₅ Cu ₂₅ Si ₂₀	1337	1412	636
$Ca_{65}Mg_{8,54}Li_{9,96}Zn_{16,5}$	1115	963	664
$Ca_{55}Mg_{25}Cu_{20}$	1115	1115	718
$Ca_{55}Mg_{20}Cu_{25}$	1115	1137	755
$Ce_{70}Al_{10}Cu_{20}$	1072	1112	697
$Ce_{68}Al_{10}Cu_{20}Nb_2$	1072	1145	697
$(Ce_{80}La_{20})_{68}Al_{10}Cu_{20}Co_2$	1072	1146	697
$Cu_{60}Zr_{29}Ti_{10}Sn_1$	1358	1630	1163
$Cu_{60}Zr_{20}Hf_{10}Ti_{10}$	1358	1676	1248
$Cu_{50}Hf_{43}Al_7$	1358	1786	1253
Fe ₆₁ Mn ₁₀ Cr ₄ Mo ₆ Er ₁ C ₁₅ B ₆	1811	2254	1426
Fe ₇₀ Mo ₅ Ni ₅ P _{12.5} C ₅ B _{2.5}	1811	1791	1321
Gd ₄₀ Y ₁₆ Al ₂₄ Co ₂₀	1586	1499	1148
Hf48Cu29.25Ni9.75 Al13	2423	1850	1243
La ₆₀ Al ₂₀ Co ₂₀	1193	1256	820
La ₅₅ Al ₂₅ Cu ₁₀ Ni ₅ Co ₅	1193	1200	823
$Mg_{65}Cu_{25}Y_{10}$	923	1119	825
Mg ₆₅ Cu ₂₅ Tb ₁₀	923	1103	825
Mg ₆₄ Ni ₂₁ Nd ₁₅	923	1145	779
$Nd_{60}Al_{10}Ni_{10}Cu_{20}$	1283	1307	793
$Nd_{60}Fe_{20}Al_{10}Ni_{10}$	1283	1398	958
Ni45Ti20Zr25Al10	1726	1789	1343
Ni ₆₀ Nb ₃₅ Sn ₅	1726	2020	1539
Pd ₄₀ Cu ₄₀ P ₂₀	1828	1431	1051
Pd ₃₉ Ni ₁₀ Cu ₃₀ P ₂₁	1828	1485	1051
Pd _{77.5} Cu ₆ Si _{16.5}	1828	1780	1083
Pt ₆₀ Ni ₁₅ P ₂₅	2041	1563	861
Pt _{57.5} Cu _{14.7} Ni ₅ P _{22.8}	2041	1532	861
Sr ₆₀ Li ₅ Mg ₁₅ Zn ₂₀	1050	930	642
$Sr_{60}Mg_{20}Zn_{15}Cu_5$	1050	986	699
Ti ₄₀ Zr ₂₀ Ni ₃ Cu ₁₂ Be ₂₀	1933	1724	1253
Ti ₅₀ Ni ₂₄ Cu ₂₀ B ₁ Si ₂ Sn ₂	1933	1700	1250
Zr ₅₀ Cu ₅₀	2128	1743	1201
Zr57Ti5Cu20Ni8Al10	2128	1813	1268
Zr ₄₁ Ti ₁₄ Cu _{12.5} Ni ₁₀ Be _{22.5}	2128	1834	1238
$Zr_{45}Cu_{45}Al_7Gd_3$	2128	1682	1201
Zr _{46.75} Ti _{8.25} Cu _{10.15} Ni ₁₀ Be _{27.25}	2128	1887	1238
Zr ₅₇ Nb ₅ Cu _{15.4} Ni _{12.6} Al ₁₀	2128	1870	1268
Au49Ag5.5Pd2.3Cu26.9Si16.3	1337	1405	636

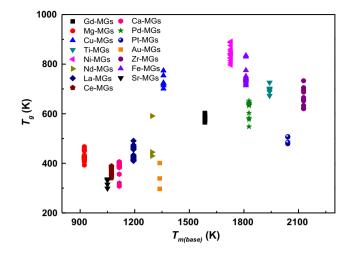


Fig. 1. Glass transition temperature (T_g) vs. the melting temperature $[T_{m(base)}]$ of their base components of various metallic glasses. The statistical analysis R-square is about 0.35.

eutectic or peritectic compositions always have a greatest contribution of mixing entropy for a multicomponent MGs. The close correlation between the mixing enthalpy and T_g mainly depends on the interaction intensity between the base binary eutectic compositions for different MGs [23], this indicates that the T_g for various MGs might be mainly contributed to the interaction intensity between the two base components in their eutectic compositions in phase diagram. The MGs are typically formed either by liquid quenching near the deep-eutectic [19] or in the vicinity of multiple quasi-peritectic points [25]. From these results, it is inferred that T_g have a close relation with the interaction of two base elements in their eutectic or peritectic compositions.

3. Results and discussions

To confirm the idea, the data of T_g from the literatures [20,26– 51], and the nearest eutectic or peritectic temperature $[T_{m(AxBy)}]$ of the two base elements A and B from their binary alloy phase diagram [52] were collected, and the data are listed in Table 1. To determine the $T_{m(AxBy)}$, the following rules are followed: (1) for Cu_{x-} $Zr_{v}R_{1-x-v}MGs$ (R is the third component), the Cu and Zr are two dominant base components, and CuxZry has a nearest eutectic or peritectic point in the Cu-Zr binary phase diagram. For example, for $Zr_{45}Cu_{45}A_{17}Gd_3$ bulk MG, its $T_{m(AxBy)}$ is the eutectic temperature in CuZr binary diagram at Cu 50% or 50% Zr (atomic fraction); (2) for some MGs such as Pd₄₀Cu₃₀Ni₁₀P₂₀, their two base components Pd and Cu have no eutectic or peritectic point in their binary phase diagram, and then the temperature in the nearest eutectic point $(Pd_{66,7}P_{33,3})$ in their Pd–P phase diagram as the $T_m(Pd_{40}P_{20})$ is used; (3) for the MGs with several secondary base components which have same corresponding stoichiometric compositions, The one which has the highest mixing enthalpy with the base element is chosen. The obtained values of $T_{m(AxBy)}$ are also listed in Table 1.

Fig. 2 shows the relationship of T_g and $T_{m(AxBy)}$ for 163 different MGs including Au-based, Ca-based, Cu-based, rare earth-based, Fe-based, Mg-based, Ni-based, Pd-based, Pt-based, Sr-based, Ti-based, and Zr-based MGs. These MGs have markedly different glass-forming ability, mechanical, chemical and physical properties (the elastic moduli range from less than 20 GPa to more than 200 GPa, and T_g ranges from 297 K to 891 K) [20,26–51]. Although the data are from different literatures and were measured by different methods, it can be seen that the T_g and $T_m(AxBy)$ show a clear linear relationship in a form of $T_g = 0.55T_m(AxBy)$. Compare with the relation of

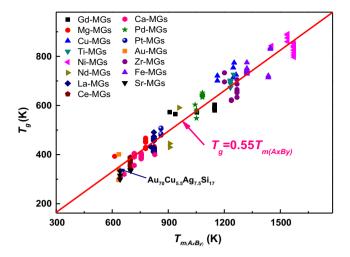


Fig. 2. The correlation between the T_g and the temperature[$T_{m(AxBy)}$] of the eutectic or peritectic point of two base elements in their binary phase diagram in MGs. They show a linear relationship of $T_g = 0.55T_{m(AxBy)}$. The statistical analysis R-square is about 0.94.

 T_g and $T_{m(base)}$ of base component as shown in Fig. 1, the T_g and $T_{m(AxBy)}$ presents a much better linear relationship, which reveals the T_g of a MG mainly determined by the interaction intensity between the two base components.

It has been reported that the T_g has a relationship with average melting temperature $[\langle T_m \rangle = \Sigma f_i(T_m)_i]$ [10]. The relationship between $\langle T_m \rangle$ and T_g for these MGs is then also investigated, and the relationship between T_g and $\langle T_m \rangle$ are illustrated in Fig. 3. It can be seen that the T_g and $\langle T_m \rangle$ roughly follow the form of $T_g = 0.385 \langle T_m \rangle$ [11] but show a larger scattering compared with that of T_g and $T_{m(AxBy)}$ as shown in Fig. 2. For example, for $Au_{70}Cu_{5.5}Ag_{7.5}Si_{17}$ [29] (as indicated in Fig. 3), its $T_{m(AxBy)}$ is 636 K and its $\langle T_m \rangle$ is higher than 1200 K, while its T_g is 339 K lower than the ultralow T_g systems of Ce- and La-based MGs which have the lower $\langle T_m \rangle$. Therefore, in general, the $T_g = 0.55T_{m(AxBy)}$ can more accurately reflect the relationship between T_g and the components in a MG, which is crucial for design a MG with desirable T_{g} . It is noted that a good correlation between the glass transition temperature and liquidus temperature in metallic glasses has also been recently reported by other groups [53].

Near the compositions of eutectic and peritectic points, and the temperatures, which are much lower than the pure element

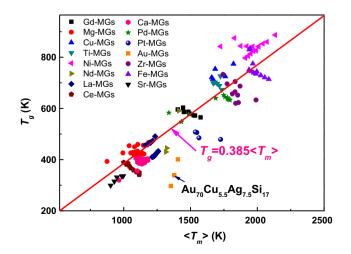


Fig. 3. The T_g vs. average melting temperature $(\langle T_m \rangle)$ for the same MGs listed in Figs. 1 and 2. The statistical analysis *R*-square is about 0.82.

melting temperatures of their components, are at the valleys in phase diagrams. The correlation between T_{g} and eutectic and peritectic temperature of the two base components indicates that the two base components are solvent atoms in MGs, and the T_{g} is dominated by the bonding forces among the two solvents [4,5]. The results also indicate that the glass state to supercooled liquid state transition can be regarded as the broken or bonded of the weakest the solvent-solvent bonds among the solute-centered clusters in the MG, and the MGs can be regarded to consist of the solutecentered clusters, and the solvent atoms are mainly two base components, and the other components are solute atoms. The solvent-solvent junction bonding among the solute-centered clusters determine the characteristics of the glass transition and T_g of a MG. The correlation between T_g and eutectic and peritectic temperature of the two base components might also indicate that the bonds broken in the process of glass transition and A and B base components binary eutectic or peritectic melt is similar. This result may have implications for understanding that the best glass-forming ability is often near eutectic composition point.

4. Conclusions

The glass transition temperature of a variety of MGs shows a heredity from the eutectic or peritectic point $T_{m(AxBy)}$ which from the binary phase diagram of two base elements in MGs. The T_g and $T_{m(AxBy)}$ have a linear relationship of $T_g = 0.55T_{m(AxBy)}$. The correlation or inheritance suggests that the glass transition mainly determined by the solvent–solvent junction bonding among the solute-centered clusters. The finding might offer a simple means to predict and design MGs with desired glass transition temperature and properties.

Acknowledgment

The insightful discussions with M.X. Pan and P. Wen are appreciated. This work was supported by the NSF of China (51271195).

References

- [1] Miracle BD. A structural model for metallic glasses. Nat Mater 2004;3:697–702.
- [2] Cheng YQ, Ma E. Atomic-level structure and structure-property relationship in metallic glasses. Prog Mater Sci 2011;56:379–473.
- [3] Axinte E. Metallic glasses "alchemy" to pure science. Present and future of design, processing and applications of glassy metals. Mater Des 2012;35: 518–56.
- [4] Wang WH. Metallic glasses: family traites. Nat Mater 2012;11:275–6.
- [5] Wang WH. The properties inheritance in metallic glasses. J Appl Phys 2012;111:123519.
- [6] Ma D, Stoica AD, Wang XL, Lu ZP, Clausen B, Brown DW. Moduli inheritance and the weakest link in metallic glasses. Phys Rev Lett 2012;108:085501.
- [7] Li G, Wang YY, Liaw PK, Li YC, Liu RP. Electronic structure inheritance and pressure-induced polyamorphism in lanthanide-based metallic glasses. Phys Rev Lett 2012;109:125501.
- [8] Novikov V, Sokolov A. Poisson's ratio and fragility of glass-forming liquids. Nature 2004;431:961–3.
- [9] Wang WH, Wen P, Zhao DQ, Wang RJ. Relation between glass transition temperature and Debye temperature in bulk metallic glasses. J Mater Res 2003;18:2747–51.
- [10] Egami T. Universal criterion for metallic glass formation. Mater Sci Eng, A 1997;226–228:261–7.
- [11] Lu ZB, Li JG. Correlation between average melting temperature and glass transition temperature in metallic glasses. Appl Phys Lett 2009;94:061913.
- [12] Turnbull D. Under what conditions can a glass be formed? Contemp Phys 1969;10:473–88.
- [13] Kui HW, Greer AL, Turnbull D. Formation of bulk metallic glass by fluxing. Appl Phys Lett 1984;45:615–6.
- [14] Lu ZP, Liu CT, Thompson JR, Porter WD. Structural amorphous steels. Phys Rev Lett 2004;92:245503.
- [15] Ma D, Tan H, Wang D, Li Y, Ma E. Strategy for pinpointing the best glassforming alloys. Appl Phys Lett 2005;86:191906.
- [16] Wang WH, Lewandowski JJ, Greer AL. Understanding the glass-forming ability of Cu₅₀Zr₅₀ alloys in terms of a metastable eutectic. J Mater Res 2005;20:2307–13.

- [17] Hao GJ, Zhang Y, Chen GL, Lu ZP. Ti-Zr-Be ternary bulk metallic glasses correlated with binary eutectic clusters. Mater Sci Eng, A 2010;527:6248–50.
- [18] Lu ZP, Shen J, Xing DW, Sun JF, Liu CT. Appl Phys Lett 2006;89:071910.
- [19] Wu WF, Li Y. Bulk metallic glass formation near intermetallic composition through liquid quenching. Appl Phys Lett 2009;95:011906.
- [20] Wang WH. The elastic properties, elastic models and elastic perspectives of metallic glasses. Prog Mater Sci 2012;57:487–656.
- [21] Wang WH. Elastic moduli and behaviors of metallic glasses. J Non-cryst Solids 2005;351:1481–5.
- [22] Lindemann F. Zeitschrift f
 ür die Experimentelle Pathologie und Therapie 1910;7:725–30.
- [23] Li XL, Bian XF, Hu L, Wu Y, Guo J, Zhang J. Glass transition temperature of bulk metallic glasses: a linear connection with the mixing enthalpy. J Appl Phys 2007;101:103540.
- [24] Xia JH, Qiang JB, Wang Y, Wang Q, Dong C. Ternary bulk metallic glass formed by minor alloying of CuZr icosahedron. Appl Phys Lett 2006;88:101907.
- [25] Jiao W, Wang WH. Fabrication of bulk metallic glasses at the region of multiple quasi-peritectic reactions. Intermetallics 2011;19:586–8.
- [26] Chen HS, Turnbull D. Thermal evidence of a glass transition in gold-silicongermanium alloy. Appl Phys Lett 1967;10:284–6.
- [27] Tang MB, Zhao DQ, Wang WH. Binary Cu-Zr bulk metallic glasses. Chin Phys Lett 2004;21:901-4.
- [28] Wang WH. Role of minor addition in the formation and proprieties of bulk metallic glasses. Prog Mater Sci 2007;52:540–96.
 [29] Schroers J, Lohwongwatana B, Johnson WL, Peker A. Gold based bulk metallic
- glass. Appl Phys Lett 2005;87:061912. [30] Wei BC, Löser W, Xia L, Wang WH, Eckert J. Anomalous thermal stability of
- Nd-Fe-Al-Co bulk metallic glass. Acta Mater 2002;50:4357–67.
- [31] Zhang B, Zhao DQ, Pan MX, Wang WH, Greer AL. Amorphous metallic plastics. Phys Rev Lett 2005;94:205502.
- [32] Senkov ON, Miracle DB. Composition range and glass forming ability of ternary Ca-Mg-Cu bulk metallic glasses. J Alloys Compd 2006;2006(424):394-9.
- [33] Chang HJ, Park ES, Jung YS, Kim DH. The effect of Zr addition in glass forming ability of Ni-Nb alloy system. J Alloys Compd 2007;434-435:156-9.
- [34] Liu ST, Wang Z, Peng HL, Yu HB, Wang WH. The activation energy and volume of flow units of metallic glasses. Scr Mater 2012;67:9–12.
- [35] Wang WH. Correlations between elastic moduli and properties in bulk metallic glasses. J Appl Phys 2006;99:093506.
- [36] Geng JY, Sun YF, Guan SK. Effect of Al addition on formation and mechanical properties of Mg-Cu-Gd bulk metallic glass. Trans Nonferr Metal Soc 2007;17:907-12.

- [37] Zeng QS, Liu JF, Jiang JZ. Synthesis of LaCe-based bulk metallic glasses with low glass transition temperature. Intermetallics 2007;15:753–6.
- [38] Zhang Y, Li Y, Tan H, Chen GL. Effect of liquidus temperature depression on glass forming ability for LaAl(Cu, Ni) alloys. Intermetallics 2007;15:744–8.
 [39] Qiang JB, Zhang W, Inoue A. Effects of Al and Ti additions on the thermal
- stability, glass-forming ability and mechanical properties of Ni₆₀Nb₂₀Zr₂₀ glassy alloy. Mater Sci Eng, B 2008;148:114–8.
- [40] Gu XJ, Poon SJ, Shiflet GJ, Widom M. Mechanical properties, glass transition temperature, and bond enthalpy trends of high metalloid Fe-based bulk metallic glasses. Appl Phys Lett 2008;92:161910.
- [41] Zhang W, Zhang QS, Inoue A. Synthesis and properties of Cu–Zr–Ag–Al glassy alloys with high glass-forming ability. Mater Sci Eng, B 2008;148:92–6.
- [42] Zhu SL, Wang XM, Inoue A. Glass-forming ability and mechanical properties of Ti-based bulk glassy alloys with large diameters of up to 1 cm. Intermetallics 2008;16:1031–5.
- [43] Zhang W, Chen MW, Saotome Y, Inoue A. New Au-based bulk glassy alloys with ultralow glass transition temperature. Scr Mater 2009;61:744–7.
- [44] Zhao K, Li JF, Zhao DQ, Wang WH. Degradable Sr-based bulk metallic glasses. Scr Mater 2009;61:1091–4.
- [45] Zhao K, Xia XX, Bai HY, Zhao DQ, Wang WH. Room temperature homogeneous flow in a bulk metallic glass with low glass transition temperature. Appl Phys Lett 2011;98:141913.
- [46] Zhao ZF, Zhang Z, Wen P, Wang WH. Highly glass forming alloy with very low glass transition temperature. Appl Phys Lett 2003;82:4699–701.
- [47] Shi LL, Xu J. Mg based bulk metallic glasses: glass transition temperature and elastic properties versus toughness. J Non-cryst Solids 2011;357:2926–30.
- [48] Wang WH, Wei Q, Friedrich S. Microstructure and decomposition and crystallization in metallic glass ZrTiCuNiBe alloy. Phys Rev B 1998;57:8211-7.
 [49] Luo Q, Wang WH. Rare earth based bulk metallic glasses. J Non-cryst Solids
- 2009;355:759-75. [50] Wang WH. Correlation between relaxations and plastic deformation, and
- elastic model of flow in metallic glasses and glass-forming liquids. J Appl Phys 2011;110:053521.
- [51] Li S, Wang RJ, Wang WH. Formation and properties of RE₅₅Al₂₅Co₂₀ (RE = Y, Ce, La, Pr, Nd, Gd, Tb, Dy, Ho, and Er) bulk metallic glasses. J Non-cryst Solids 2008;354:1080–8.
- [52] H. Okamoto, Desk handbook: phase diagrams for binary alloys. ASM International; 2000.
- [53] Louzguine-Luzgin DV, Miracle DB, Louzguina-Luzgina L, Inoue A. Comparative analysis of glass-formation in binary, ternary, and multicomponent alloys. J Appl Phys 2010;108:103511.